ENVIRONMENTAL PRODUCT DECLARATION

SARGENT

8200 SERIES ELECTROMECHANICAL MORTISE LOCK



The SARGENT 8200 electrified mortise lock, is an ANSI/BHMA A156.13 Series 1000 Grade 1 mechanical mortise lock. It has a reversible stainless steel latch, independent non-handed stainless steel deadlatch.

SARGENT ASSA ABLOY

ASSA ABLOY is committed to providing products and services that are environmentally sound throughout the entire production process and the product lifecycle. Our unconditional aim is to make sustainability a central part of our business philosophy and culture, but even more important is the job of integrating sustainability into our business strategy. The employment of EPDs will help architects, designers and LEED-APs select environmentally preferable door openings. The SARGENT 8200 Series Electromechanical Mortise Lock EPD provides detailed requirements with which to evaluate the environmental and human health impacts related to producing our door openings. ASSA ABLOY will continue our efforts to protect the environment and health of our customers/end users and will utilize the EPD as one means to document those efforts.





ENVIRONMENTAL PRODUCT DECLARATION

SARGENT

ASSA ABLOY

SARGENT Manufacturing Company 8200 Series Electromechanical Mortise Lock According to EN 15804 and ISO 14025

Dual Recognition by UL Environment and Institut Bauen und Umwelt e.V.

This declaration is an environmental product declaration (EPD) in accordance with ISO 14025. EPDs rely on Life Cycle Assessment (LCA) to provide information on a number of environmental impacts of products over their life cycle. Exclusions: EPDs do not indicate that any environmental or social performance benchmarks are met, and there may be impacts that they do not encompass. LCAs do not typically address the site-specific environmental impacts of raw material extraction, nor are they meant to assess human health toxicity. EPDs can complement but cannot replace tools and certifications that are designed to address these impacts and/or set performance thresholds – e.g. Type 1 certifications, health assessments and declarations, environmental impact assessments, etc. Accuracy of Results: EPDs regularly rely on estimations of impacts, and the level of accuracy in estimation of effect differs for any particular product line and reported impact. Comparability: EPDs are not comparative assertions and are either not comparable or have limited comparability when they cover different life cycle stages, are based on different product category rules or are missing relevant environmental impacts. EPDs from different programs may not be comparable.



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PROGRAM OPERATOR	UL Environment		
DECLARATION HOLDER	SARGENT Manufacturing Company an ASSA ABLOY Group Company		
ULE DECLARATION NUMBER	4786545067.133.1		
IBU DECLRATION NUMBER	EPD-ASA-20150142-IBA1-EN		
DECLARED PRODUCT	8200 Series Electromechanical M	ortise Lock	
REFERENCE PCR	IBU: PCR Locks and fittings (mech 2014	nanical & electromechanical locks & fittings), 07-	
DATE OF ISSUE	May 18, 2015		
PERIOD OF VALIDITY	5 years		
CONTENTS OF THE DECLARATION	General information Product / Product description LCA calculation rules LCA scenarios and further technic LCA results References	al information	
The PCR review was conducted by		IBU – Institut Bauen und Umwelt e.V.	
		PCR was approved by the Independent Expert Committee (SVA)	
The CEN Norm EN 15804 serves a was independently verified in account Underwriters Laboratories		y G	
□ INTERNAL	⊠ EXTERNAL	Wade Stout	
This life cycle assessment was ind with EN 15804 and the reference if		IBU – Institut Bauen und Umwelt e.V.	





1. General Information

SARGENT Manufacturing Company

Programme holder

IBU - Institut Bauen und Umwelt e.V. Panoramastr. 1 D-10178 Berlin

Declaration number

EPD-ASA-20150142-IBA1-EN

This Declaration is based on the Product Category Rules:

Locks and fittings , 07-2014 (PCR tested and approved by the independent expert committee (SVA))

Nermanes

Issue date

18.05.2015

Valid to

17.05.2020

Prof. Dr.-Ing. Horst J. Bossenmayer (President of Institut Bauen und Umwelt e.V.)

Dr.-Ing. Burkhart Lehmann (Managing Director IBU)

8200 Electromechanical Mortise Lock

Owner of the Declaration

SARGENT Manufacturing Company 100 Sargent Drive, New Haven, CT 06511 USA

Declared product / Declared unit

The declaration represents 1 mortise lock of the following types:

- 8200 Electromechanical lock
- R8200 Roseless Electromechanical lock inclusive of lock body, latches, levers, roses, strikes and all mounting hardware.

Scope

This EPD is based on the full lifecycle of 1 SARGENT 8200 series Electromechanical Mortise Lock. Data was collected from the lock case manufacturer in New Haven, Connecticut (US). The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Verification

The CEN Norm EN 15804 serves as the core PCR Independent verification of the declaration and data according to ISO 14025

internally

x ex

externally



2. Product

2.1 Product description

The SARGENT 8200 electrified mortise lock, is an ANSI/BHMA A156.13 Series 1000 Grade 1 mechanical mortise lock. It has a reversible stainless steel latch, independent non-handed stainless steel deadlatch.

The 8200 is available with 4 different electronic locking functions, optional deadbolt and multiple lever options.

- ANSI/BHMA A156.13 Series 1000 Grade 1 Certified
- Meets A117.1 Accessibility Code.

2.2 Application

The locks are designed for single or double leaf doors with mullions. The locks are typically installed in commercial buildings, such as

- · Commercial campuses
- Colleges
- Detention centers
- Dormitories

- Hospitals
- Warehouses
- · Psychiatric wards
- · Any high abuse applications

2.3 Technical Data

The following table lists the technical properties of SARGENT 8200 electrified mortise lock:

Technical data

Toommour data		
Item	Value	
Backset	2-3/4" (70mm)	
Door Thickness	1-3/4" (44mm) thick standard	
Bevel	Front adjustable at any angle from flat to bevelled 1/8" (3mm) in 2" (51mm)	
Door prep	ANSI/BHMA A156.115 or A156.115W modified per template	
Handing	field reversible	



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Item	Value
Keying	Can be masterkeyed or grand masterkeyed.
Power Consupmtion (Stand-by)	0.0 Watts
Power Consumption (idle)	0.0 Watts
Power Consumption (peak)	0.204 Watts

2.4 Placing on the market / Application rules

The products are subject to UL marking. Relevant norms are: ANSI/BHMA A156.13 American Standard for Mortise locks.

2.5 Delivery status

Delivered as a complete unit, inclusive of lockbody, trim, strike and fasteners or as separate lock case. Delivered in a box size 9" x 5.5" x 4.375" (229 x 140 x 111 mm).

2.6 Base materials / Ancillary materials

The average composition of the SARGENT Mortise lock is as following:

Component	Percentage in mass (%)
Brass	42.7
Zinc	0.4
Steel	45.6
Stainless steel	9.3
Electro mechanics	1.6
Plastic	0.2
Other	0.2
Total	100.0

2.7 Manufacture

Products are manufactured and assembled in the United States and are supported by tier-1 supplier in Mexico. Electronics are produced in Asia. The components come from processes such as stamped steel, zinc and steel casting.

2.8 Environment and health during manufacturing

ASSA ABLOY is committed to integrating our sustainability efforts across the organization. Our priorities are to: reduce resource and energy consumption; reduce carbon emissions; improve water and waste management; improve health and safety performance in operations; improve sustainability performance within our supply chain and enhance the sustainability performance in ASSA ABLOY's supply of door opening solutions. Inspections, audits, and reviews are conducted periodically to ensure that applicable standards are met and environmental management systems are evaluated.

Our Code of Conduct covers business ethics, workers' rights, human rights, environment and health & safety, consumer interests and community outreach. It provides the framework for ASSA ABLOY's daily operations.

 Sargent Manufacturing is in the process of certification of both ISO 9001:2008 and ISO 14001:2004, expected certification date 1/2015 • Any waste metals during machining are separated and recycled. The waste water is delivered to waste treatment plant.

2.9 Product processing/Installation

SARGENT locks are distributed through, and installed by trained technicians, such as locksmiths or security technicians. Preparation of doors and frames are conducted at the door manufacturer's production site.

2.10 Packaging

All packaging is fully recyclable. The packaging material is composed by cardboard (app. 70%) and plastic foil (app. 30%).

Material	Value (%)
Cardboard/paper	97.7
Plastic	0.3
Total	100.0

2.11 Condition of use

Locks require no maintenance.

2.12 Environment and health during use

There is no harmful emissive potential. No damage to health or impairment is expected under normal use corresponding to the intended use of the product.

2.13 Reference service life

The reference service life of 30 years is based on a typical installation of a SARGENT 8200 Mortise lock as a security lock operated when the facilities are to be closed or opened. If operations per day exceeds that typical wear the locks are exposed to the life time is limited to 1,000,000 cycles in accordance with ANSI/BHMA A156.13

Influences on ageing when applied in accordance with the rules of technology.

2.14 Extraordinary effects

Fire

Suitable for use in fire and smoke doors (listed by Underwriters Laboratories).

Water

Contain no substances that have any impact on water in case of flood.

Mechanical destruction

No danger to the environment can be anticipated during mechanical destruction.

2.15 Re-use phase

The product is possible to re-use during the reference service life and be moved from one door to another. The lock can either be sent back to SARGENT for recycling or to a professional recycling service provider.

The majority, by weight of components, are stainless steel, steel, brass and zinc which can be recycled. The plastic components can be used for energy recovery in an incineration process.

2.16 Disposal

The product can be mechanically dissembled to separate the different materials. 99.8% of the materials used are recyclable. The rest is disposed as a construction waste for landfill.



2.17 Further information

SARGENT Manufacturing Company 100 Sargent Drive, New Haven, CT 06511 USA Tel 800-727-5477 www.sargentlock.com

3. LCA: Calculation rules

3.1 Declared Unit

The declaration refers to the functional unit of 1 piece of SARGENT 8200 Mortise lock as specified in Part B requirements on the EPD for Doors, windows, shutters, and related products /IBU PCR Part B/.

Declared unit

Name	Value	Unit
Declared unit	1	piece of motor lock
Mass (without packaging)	2.50	kg
Conversion factor to 1 kg	0.40	-

3.2 System boundary

Type of the EPD: cradle to gate - with Options. The following life cycle phases were considered for Motor Lock:

A1-A3 Production stage:

- A1 Raw material extraction and processing
- A2 Transport to the manufacturer and
- A3 Manufacturing

A4-A5 Construction stage:

- A4 Transport from the gate to the site
- A5 Packaging waste processing

The use stage:

• B2 - Maintenance (cleaning of the locks)

Use stage related to the operation of the building includes:

 B6 – Operational energy use (energy consumption for lock operation)

End-of-life stage:

- C2 Transport to waste processing,
- C4 Disposal (landfill).

These information modules include provision and transport of all materials, products, as well as energy and water provisions, waste processing up to the end-of-waste state or disposal of final residues.

Module D:

 Declaration of all benefits or recycling potential from EoL and A5

3.3 Estimates and assumptions

Use phase:

For the use phase, it is assumed that the lock is used in the United States of America, thus an US electricity grid mix is considered within this stage.

EoL:

In the End-of-Life phase, for all the materials, which can be recycled, a recycling scenario with 100% collection rate was assumed.

3.4 Cut-off criteria

In the assessment, all available data from the production process are considered, i.e. all raw materials used, auxiliary materials (e.g. lubricants), thermal energy consumption and electric power consumption - including material and energy flows contributing less than 1% of mass or energy (if available). In case a specific flow contributing less than 1% in mass or energy is not available, worst case assumption proxies are selected to represent the respective environmental impacts.

Impacts relating to the production of machines and facilities required during production are out of the scope of this assessment.

3.5 Background data

For life cycle modeling of the considered products, the GaBi 6 Software System for Life Cycle Engineering, developed by PE INTERNATIONAL AG, is used /GaBi 6 2013/. The GaBi-database contains consistent and documented datasets which are documented in the online

GaBi-documentation /GaBi 6 2013D/.

To ensure comparability of results in the LCA, the basic data of GaBi database were used for energy, transportation and auxiliary materials.

3.6 Data quality

The requirements for data quality and background data correspond to the specifications of the /IBU PCR PART Δ /

PE INTERNATIONAL performed a variety of tests and checks during the entire project to ensure high quality of the completed project. This obviously includes an extensive review of project-specific LCA models as well as the background data used.

The technological background of the collected data reflects the physical reality of the declared products. The datasets are complete and conform to the system boundaries and the criteria for the exclusion of inputs and outputs.

All relevant background datasets are taken from the GaBi 6 software database. The last revision of the used background data has taken place not longer than 10 years ago.

3.7 Period under review

The period under review is 2013/14 (12 month average).

3.8 Allocation

Regarding incineration, the software model for the WIP is adapted according to the material composition and heating value of the combusted material. Following



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specific life cycle inventories for the WIP are considered:

- Waste incineration of plastic
- Waste incineration of paper
- Waste incineration of electronic scrap

Regarding the recycling material of metals, the metal parts in the EoL are declared as end-of-waste status. Thus, these materials are considered in module D.

Specific information on allocation within the background data is given in the GaBi dataset documentation.

3.9 Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to EN 15804 and the building context, respectively the product-specific characteristics of performance, are taken into account.

4. LCA: Scenarios and additional technical information

Installation into the building (A5)

Name	Value	Unit
Output substances following waste treatment on site (Paper packaging)	0.22	kg
Output substances following waste treatment on site (Plastic packaging)	0.01	kg

Name	Value	Unit
Loss Construction waste for landfilling	0.2	%
(no recycling potential)	0.2	%

Maintenance (B2)

Name	Value	Unit
Other resources – Detergents	0.1	kg/a
Water	1.0	kg/a

Reference service life

Name	Value	Unit
Reference service life	30	а

Operational energy use (B6) and Operational water use (B7)

Name	Value	Unit
Electricity consumption	0.09	kWh
Days per year in use	365	d
Hours per day in on mode	0.04	h
Power consumption per mode in W	0.204	W

End of life (C1-C4)

End of file (C1-C4)		
Name	Value	Unit
Collected separately Brass, steel,		
stainless steel, zinc, electro	2.494	kg
mechanics, plastic		
Collected as mixed construction waste	0.005	kg
- Construction waste for landfilling		
Reuse Plastics	0.004	kg
Recycling Brass, steel, stainless steel,	2.49	ka
zinc, electro mechanics	2.49	kg
Landfilling - Construction waste for	0.005	ka
landfilling	0.005	kg

Reuse, recovery and/or recycling potentials (D), relevant scenario information

relevant Scenario iniorniation		
Name	Value	Unit
Collected separately waste type	2.73	ka
(including packaging)	2.73	kg
Recycling Brass	39.2	%
Recycling Zinc	0.4	%
Recycling Steel	41.8	%
Recycling Stainless steel	8.5	%
Recycling Electro mechanics	1.5	%
Reuse Plastics	0.2	%
Reuse Paper packaging (from A5)	8.1	%
Reuse Plastic packaging (from A5)	0.2	%



5. LCA: Results

Results shown below were calculated using CML 2001 – Apr. 2013 Methodology.

DESC	:RIP	TION O	F THE	SYST	FM BC	חאוו	ARY (X =	INCLU	DED IN	MND	MND = MODULE NOT DECLARED)						
		STAGE	CONST ON PRO	RUCTI	USE STAGE								END OF LIFE STAGE				EFITS AND OADS OND THE YSTEM JNDARYS	
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement ¹⁾	Refurbishment ¹⁾	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-	Recovery- Recycling- potential	
A1	A2	А3	A4	A5	B1	B2	В3	B4	4 B5	В6	В7	C1	C2	C3	C4		D	
Х	Χ	Х	Χ	Х	MND	Χ	MND	MN	D MNE	Х	MND	MND	X	MND	Х		Х	
RESU	JLTS	S OF THE LCA - EN		VIRONMENT		AL IM	PAC	CT: On	e piece	of SA	RGEN	IT 8200	Mortis	se loc	k			
Param	ameter Parameter		•	Unit		A1 - A3		A 4	A5	В	2	В6	C2	(24	D		
GWI	Р	Global wa	- 0		[kg CO2-Eq.]		7.88E+00		7.78E-02	3.28E-0	1 -2.06	E+00 6	6.25E-02	6.48E-02	2 1.90	E-02	-1.43E+00	
ODF	>	Depletion stratosph			[kg CFC11-Eq.]		1.33E-09		3.72E-13	1.48E-12	6.81	E-11 2	2.16E-11	3.10E-13	3 5.72	E-14	-1.46E-10	
AP		Acidification			[kg SO	2-Eq.]	4.74E-02		3.56E-04	7.51E-0	4.83	E-02 2	2.11E-04	2.97E-0	4 4.84	E-06	-6.19E-03	
EP	EP Eutrophication potential			[kg (PO4)3 Eq.]		3.43E-03		8.13E-05	1.28E-05	5 2.88	E-02 1	1.13E-05	6.78E-0	5 3.66	E-07	-4.57E-04		
POC	POCP Formation potential of tropospheric ozone photochemical oxidants		one	[kg Ethen Eq.]		2.87E-	-03	-1.15E-04	5.26E-06	26E-06 9.53I		-04 1.29E-05		5 2.35	E-07	-4.10E-04		
ADP	ADPE ADPE		Abiotic depletion potential for non fossil resources			[kg Sb Eq.]		1.80E-03		6.54E-09	1.00	E-06 8	3.26E-09	2.44E-0	9 1.26	E-09	-1.06E-03	
ADP	F '	Abiotic depletion potential for			[MJ]		9.53E+01		1.07E+00	9.37E-02	2 5.911	E+01 7	7.21E-01	8.94E-01 8.0		E-03	-1.73E+01	
	TOSSII FESOURCES																	
RESU	JLTS	OF TH	EICA	DEC	SOLID	FIIS	E. On	a - 10 i	ece of	SARGE	NT 82	00 Mc	ortise lo	ock				
		01 111	E LUF	1 - KE	JOURG	L	E. Uli	e pi		DAILOE								
Param			Parar	neter		Un		e pr 1 - A3		A5		B2	В6	C2		C4	D	
Param PER	eter	Renew	Parar able prir energy	neter nary ene carrier	ergy as		it A		A4			B2 -	B6 -			C4 -	D -	
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PER PER PENF PENF PENF RSI NRS	EE MM RT RE REMINISTRATION OF THE REMINISTRA	Renew Rene resource Total us Ron rene Non rene n Total use Use of re Use of n	Parar able prir energy wable pries as ma se of ren energy re ewable p energy re wable p naterial u of non re energy re of secon- enewable on renee	mary ene carrier rimary er exacterial utilization enewable pesources rimary er carrier rimary er ettilization enewable sources dary mat execution	ergy as ergy lization orimary energy as erial erial erial erry fuels condary	Un [M. [M. [M. [M. [M. [M. [M. [M	it A J] 2.1 J] 0.0 J] 2.1 J] 1.1 J] 0.0 J] 1.1 J] 0.0 J] 0.0 J] 0.0 J] 0.0	3E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0	A4 01 - 00 - 01 4.23E 02 - 00 - 02 1.08E- 00 0.00E- 00 0.00E- 00 0.00E- 00 0.00E- 00 0.00E-	-00 1.10E -00 0.00E -00 0.00E -00 0.00E -00 0.00E	-03 1.1 -01 6.2 +00 0.0 +00 0.0 -04 6.3	- - - - - - - 26E+01 00E+00 00E+00 00E+00 30E+00	7.06E-02 - 9.13E-01 0.00E+00 0.00E+00 3.21E-04	C2	02 5.8 01 8.9 00 0.00 00 0.00 00 0.00 05 4.6	- - 9E-04 - - 4E-03 0E+00 0E+00 0E+00	-2.86E+00 -1 -2.07E+01 0.00E+00 0.00E+00 0.00E+00	
PER PER PENF PENF PENF SM RSI NRS	EE M RT RE RRM RT 1 F SF / JULTS	Renew Rene resource Total us Non rene n Total use Use of n Use S OF TH	Parar able prir energy wable pries as ma se of ren energy re ewable p energy re wable p naterial u of non re energy re of secon- enewable on renee	mary ene carrier rimary er exacterial utilization enewable pesources rimary er carrier rimary er ettilization enewable sources dary mat execution	ergy as ergy lization orimary energy as erial erial erial erry fuels condary	Un [M. [M. [M. [M. [M. [M. [M. [M	it A J] 2.1 J] 0.0 J] 2.1 J] 1.1 J] 0.0 J] 1.1 J] 0.0 J] 0.0 J] 0.0 J] 0.0	3E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0	A4 01 - 00 - 01 4.23E 02 - 00 - 02 1.08E- 00 0.00E- 00 0.00E- 00 0.00E- 00 0.00E- 00 0.00E-	-00 1.10E	-03 1.1 -01 6.2 +00 0.0 +00 0.0 -04 6.3	- - - - - - - 26E+01 00E+00 00E+00 00E+00 30E+00	7.06E-02 - 9.13E-01 0.00E+00 0.00E+00 3.21E-04	C2	02 5.8 01 8.9 00 0.00 00 0.00 00 0.00 05 4.6	- - 9E-04 - - 4E-03 0E+00 0E+00 0E+00	-2.86E+00 -1 -2.07E+01 0.00E+00 0.00E+00 0.00E+00	
PER PER PENF PENF PENF RSI NRS	M RT RE RM RT M F F F F F F F F F F F F F F F F F F	Renew Rene resource Total us Non rene Non rene Use of re Use of re Use of re Renew	Parar able prir energy wable pries as ma se of ren energy re ewable p energy re wable p naterial u of non re energy re of secon- enewable on renee	mary ene carrier rimary er aterial uti ewable p esources rimary er carrier rimary er utilization enewable esources dary mate second wable se els fresh wa	ergy as hergy lization orimary hergy as hergy as hergy as hergy as hergy as hergy as cerial ary fuels condary ter	Un [M. [M. [M. [M. [M. [M. [M. [M	it A J] 2.1 J] 0.0 J] 2.1 J] 1.1 J] 0.0 J] 1.1 J] 0.0 J] 0.0 J] 0.0 J] 0.0	11 - A3 3E+0 00E+0 3E+0 00E+0 00E+0 00E+0 00E+0 00E+0 00E+0 00E+0 00E+0	A4 01 - 00 - 01 4.23E 02 - 00 - 02 1.08E- 00 0.00E- 00 0.00E- 00 0.00E- 00 0.00E- 00 0.00E-	-00 1.10E -00 0.00E -00 0.00E -00 0.00E -00 0.00E	-03 1.1 -01 6.2 +00 0.0 +00 0.0 -04 6.3	- - - - - - - - - - - - - - - - - - -	7.06E-02 - 9.13E-01 0.00E+00 0.00E+00 3.21E-04	C2	02 5.8 01 8.9 00 0.00 00 0.00 00 0.00 05 4.6 RGEN	- - 9E-04 - - 4E-03 0E+00 0E+00 0E+00	-2.86E+00 -1 -2.07E+01 0.00E+00 0.00E+00 0.00E+00	
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PER PENF PENF PENF SM RSi NRS FW RESU Mortis Param	RE R	Renew Rene resource Total use Non rene Non rene Use of resource Use of resource Use of ne	Parameters Parameters Wasters Parameters Par	mary ene carrier rimary er ter ter e dispose te di	ergy as ergy elization primary energy as e primary e primary fuerial ery fuels condary ter TPUT I	In [M.	it A J] 2.1 J] 0.0 J] 2.1 J] 1.1 J] 0.0 J] 1.1 J] 0.0 J] 1.1 A1-A3 4.34E-0 7.36E-0	11 - A3 3E+0 00E+0 3E+0 00E+0 00E+0 00E+0 00E+0 00E+0 00E+0 00E+0 00E+0 10	A4 01 - 00 - 01 4.23E- 02 - 00 - 02 1.08E- 00 0.00E- 00 0.00E- 00 0.00E- 00 4.45E-06 0.35E-04	-02 8.63E -00 1.10E -00 0.00E -00 0.00E -00 9.48E	-03 1.1 -01 6.2 +00 0.6 +00 0.6 -04 6.3 ORIES 83.67E 4.37E		7.06E-02 - 9.13E-01 0.00E+00 0.00E+00 0.00E+00 3.21E-04 piece B6 11E-07 9.91E-04	C2 3.52E 1 8.97E- 0 0.00E+ 0 0.00E+ 4 2.49E- of SAF C2 2.04E-06	02 5.8 01 8.9 00 0.00 00 0.00 00 0.00 60 6.24 4 1.77		-2.86E+00 -2.07E+01 0.00E+00 0.00E+00 0.00E+00 -1.09E-02 00 -2.75E-03 1.06E-02	
PER PENF PENF PENF SM RSI NRS FW RESU Mortis Param HW NHW RW	M RT RE RRM RT 11 F F F F V V D V D V D	Renew Rene resource Total us Ron rene Non rene n Total use Use of re Use of n Hazardo Non r Radioact	Paramete LCA Pa	mary ene carrier rimary er example persources rimary er example persources rimary er example persources dary material utilization enewable persources dary material example personal	ergy as hergy lization primary hergy as	Un	it A J] 2.1 J] 0.0 J] 1.1 J] 0.0 J] 1.1 J] 0.0 J] 0.0 J] 0.0 J] 0.0 J] 0.0 A1 - A3 4.34E-0 7.36E-0 5.95E-0	3E+0 0E+0 3E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 1 I I I I I I I I I I I I I I I I I I I	A4 01 - 00 - 01 4.23E 02 - 00 - 02 1.08E- 00 0.00E- 00 0.00E- 00 0.00E- 02 2.98E A4 0.45E-06 0.35E-04	-02 8.63E -00 1.10E -00 0.00E -00 0.00E -00 0.00E -00 9.48E	-03 1.1 -01 6.2 +00 0.6 +00 0.6 -04 6.3 ORIES 3.67E 4.37E 1.40E		7.06E-02 - 9.13E-01 0.00E+00 0.00E+00 0.00E+00 3.21E-02 piece B6 11E-07 91E-04 52E-05	C2	02 5.8 01 8.9 00 0.00 00 0.00 00 0.00 05 4.6 RGEN 6 6.24 4 1.77 6 3.566		-2.86E+00 -2.07E+01 0.00E+00 0.00E+00 -1.09E-02 00 -2.75E-03	
PER PENF PENF PENF SM RSi NRS FW RESU Mortis Param	M RT RE RT 11 FF FF FF PO	Renew Rene resource Total use Non rene Non rene n Total use Use of re Use of n Use Hazardo Non h Radioact Compu	Paramete LCA Pa	mary ene carrier rimary ene carrier rimary ene carrier resources rimary ene carrier rimary ene dissection de la carrier ene dary mar ene carrier en car	ergy as ergy elization orimary energy as epimary elerial ergy fuels condary ter eled [Hed [Hed [Hed [Hed [Hed [Hed [Hed [H	Un	it A J] 2.1 J] 0.0 J] 2.1 J] 1.1 J] 0.0 J] 1.1 J] 0.0 J] 0.0 J] 0.0 J] 0.0 A1 - A3 4.34E-0 7.36E-0 5.95E-0 0.00E+0	3E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 0E+0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	A4 01 - 00 - 01 4.23E 02 - 00 - 02 1.08E- 00 0.00E- 00 0.00E- 00 0.00E- 02 2.98E A4 0.45E-06 0.35E-04	-02 8.63E -00 1.10E -00 0.00E -00 0.00E -00 9.48E	-03 1.1 -01 6.2 +00 0.6 +00 0.6 -04 6.3 ORIES 3.67E 4.37E 1.40E		7.06E-02 9.13E-02 9.13E-04 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00	C2 3.52E- 1 8.97E- 0 0.00E+ 0 0.00E+ 0 1.13E-04 1.17E-06 0.00E+0 0.00E+0	02 5.8 01 8.9 00 0.00 00 0.00 00 5 4.6 RGEN 6 6.24 4 1.77 6 3.566 0 0.00 0 0.00 0 0.00		-2.86E+00 -2.07E+01 0.00E+00 0.00E+00 0.00E+00 -1.09E-02 00 -2.75E-03 1.06E-02	
PER PENF PENF PENF SM RSI NRS FW RESU Mortis Param HW NHW RW CR RF	RE R	Renew Rene resource Total use Non rene Non rene Total use Use of re Use of ne Use of ne Compo Radioact Compo Materials	Parameter of second dispose tive wasto onents for energy records a market of the control of the	mary ene carrier rimary en	ergy as hergy lization primary hergy as	Un	it A J] 2.1 J] 0.0 J] 2.1 J] 1.1 J] 0.0 J] 1.1 J] 0.0 J] 1.4 J] 0.0 J] 0.0 J] 0.0 A1 - A3 4.34E-0 7.36E-0 5.95E-0 0.00E+0 0.00E+0 0.00E+0	3E+0 0E+0	A4 01 - 00 - 01 4.23E 02 - 00 - 02 1.08E- 00 0.00E- 00 0.00E- 04 45E-06 035E-04 041E-06 000E+00 000E+00 000E+00	-02 8.63E -00 1.10E -00 0.00E -00 0.00E -00 0.00E -00 9.48E	-03 1.1 -01 6.2 +00 0.6 +00 0.6 -04 6.3 ORIES 3.67E 4.37E 1.40E 0.00E 0.00E		7.06E-02 9.13E-02 9.13E-02 0.00E+00 0.00E+00 3.21E-02 3.21E-02 91E-04 52E-05 652E-05 00E+00 00E+00 00E+00 00E+00	C2 3.52E 1 8.97E- 0 0.00E+ 0 0.00E+ 1 2.49E- 0 1.13E-04 1.17E-06 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00	02 5.8 01 8.9 00 0.00 00 0.00 00 5 4.6 3 6.24 4 1.77 3 3.56 0 0.00 0 0.00 0 0.00 0 0.00 0 0.00		-2.86E+00 -2.07E+01 0.00E+00 0.00E+00 -1.09E-02 00 D -2.75E-03 1.06E-02 -1.33E-03	
PER PENF PENF PENF SM RSI NRS FW RESU Mortis Param HW NHW RW CR	RE RRM RT M F F F F F F F F F F F F F F F F F F	Renew Rene resource Total use Non rene n Total use Use of re Use of n Use OF TH Radioact Compe Materials Exporte	Parameter Section Parameter Parameter Section Parameter Section Parameter Parameter Section Parameter Parameter Paramete	mary ene carrier rimary ene carrier rimary ene carrier resources rimary ene carrier rimary ene utilization enewable seources dary mate second wable se els fresh war and a company of the enewable seources dary mate se els fresh war and a company of the ene dispose of re-use ecycling	ergy as hergy lization primary hergy as	Un	it A J] 2.1 J] 0.0 J] 2.1 J] 1.1 J] 0.0 J] 1.1 J] 0.0 J] 1.1 A1-A3 4.34E-0 7.36E-0 0.00E+0 0.00E+0 0.00E+0 0.00E+0	3E+0 0E+0	A4 01 - 00 - 01 4.23E 02 - 00 0.00E 00 0.00E 00 0.00E 2 2.98E A4 .45E-06 .35E-04 .41E-06 .00E+00 .00E+00	-00 1.10E -00 0.00E -00 0.00E -00 0.00E -00 1.2E-03 6.29E-06 0.00E+00 1.91E-01	-03 1.1 -01 6.2 +00 0.6 +00 0.6 +00 0.6 -04 6.3 DRIES 8: 3.67E 4.37E 1.40E 0.00E 0.00E 0.00E		7.06E-02 9.13E-02 9.13E-04 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00	C2 3.52E- 2 3.52E- 1 8.97E- 0 0.00E+ 0 0.00E+ 1 2.49E- 0 1.13E-04 1.17E-06 0.00E+00 0.00E+00 0.00E+00 0.00E+00 0.00E+00	02 5.8 01 8.9 00 0.00 00 0.00 00 0.00 63 6.24 4 1.77 6 3.56 0 0.00 0 0.00 0 0.00 0 3.64		-2.86E+00 -2.07E+01 0.00E+00 0.00E+00 -1.09E-02 00 D -2.75E-03 1.06E-02 -1.33E-03 -	



6. LCA: Interpretation

This chapter contains an interpretation of the Life Cycle Impact Assessment categories. Stated percentages in the whole interpretation are related to the overall life cycle, excluding credits (module D).

The production phase (modules A1-A3) contributes between 48% and 99% to the overall results for all the environmental impact assessment categories hereby considered, except for the eutrophication potential (EP), for which the contribution from the production phase accounts for app. 10%.

Within the production phase, the main contribution for all the impact categories is the production of steel mainly due to the energy consumption on this process. Steel accounts in total with app. 45% to the overall mass of the product, therefore, the impacts are in line with the mass composition of the product. The

environmental impacts for the transport (A2) have a negligible impact within this stage.

Relatively high impact on EP (88%) during the maintenance phase (module B2) is a result of generated waste water during maintenance of the product. Eutrophication is the enrichment of nutrients in a certain place and it can be aquatic or terrestrial. Waste water contributes to eutrophication therefore, as expected, it is mainly related with the maintenance of the product (B2).

In the end-of-life phase, there are loads and benefits (module D, negative values) considered. The benefits are considered beyond the system boundaries and are declared for the recycling potential of the metals and for the credits from the incineration process (energy substitution).

7. Requisite evidence

Not applicable in this EPD.

8. References

Institut Bauen und Umwelt

Institut Bauen und Umwelt e.V., Berlin (pub.): Generation of Environmental Product Declarations (EPDs):

General principles

for the EPD range of Institut Bauen und Umwelt e.V. (IBU), 2013-04 www.bau-umwelt.de

IBU PCR Part A

IBU PCR Part A: Institut Bauen und Umwelt e.V., Berlin (pub.): Product Category Rules for Construction Products from the range of Environmental Product Declarations of Institut Bauen und Umwelt (IBU), Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Background Report. April 2013

www.bau-umwelt.de

IBU PCR Part B

IBU PCR Part B: PCR Guidance-Texts for Building-Related Products and Services. From the range of Environmental Product Declarations of Institute Construction and Environment e.V. (IBU). Part B: Requirements on the EPD for Locks and fittings. www.bau-umwelt.com

ANSI/A117.1

ANSI/A117.1: Accessible and Usable Buildings and Facilities

ANSI/BHMA A156.13

ANSI/BHMA A156.13: Mortise Locks

ISO 14001

ISO 14001: Environmental management systems -Requirements with guidance for use (ISO 14001:2004 + Cor. 1:2009)

ISO 14025

ISO 14025:2011-10: Environmental labels and declarations — Type III environmental declarations — Principles and procedures

EN 15804

EN 15804: 2012+A1:2014: Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products

GaBi 6 2013

GaBi 6 2013: Software-System and Database for Life Cycle Engineering. Copyright, TM. Stuttgart, Leinfelden-Echterdingen, 1992-2013.

GaBi 6 2013D

GaBi 6 2013D: Documentation of GaBi 6: Software-System and Database for Life Cycle Engineering. Copyright, TM. Stuttgart, Leinfelden-Echterdingen, 1992-2013. http://documentation.gabi-software.com/

UL and ULc Standards

ULC Standards develops and publishes standards and specifications for products having a bearing on fire, life safety and security, crime prevention, energy efficiency, environmental safety, security of assets and facilities, live working and workplace safety and other areas. ULC Standards is accredited by the Standards Council of Canada as a consensus based Standards Development Organization under the National Standards System of Canada.

9. Annex

Results shown below were calculated using TRACI Methodology.

DESC	CRIP	TION O	F THE	: 5151	EM B	DUND	ARY (X = I	INCLU	DED II	I LC	A; N	/ND =	MOD	ULE N	OT D	ECLA	(RED)
PROI	DUCT	STAGE	CONST ON PRO	OCESS			Uŝ	SE ST	STAGE END OF LIFE STAGE						BENEFITS AND LOADS BEYOND THE SYSTEM BOUNDARYS			
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement ¹⁾	Refurbishment ¹⁾	Operational energy	Operational water	nse	De-construction demolition	Transport	Waste processing	Disposal	Reuse-	Recovery- Recycling- potential
A 1	A2	A3	A4	A5	B1	B2	В3	B4	B5	B6	В	7	C1	C2	C3	C4		D
Х	Х	Х	Х	Х	MND	Х	MND	MNI	D MN	D X	MN	ND	MND	Х	MND	Χ		X
RESU	ESULTS OF THE LCA - ENVIRONMEN						AL IM	PAC	T: On	e piec	of S	SAR	GEN	Г 8200	Mortis	se lo	ck	
Param	eter	Pa	aramete	r	U	nit	A1 - A3	3	A4	A5		B2		В6	C2		C4	D
GWI	Р	Global w	arming p	otential		O ₂ -Eq.]	7.88E+0	00 7.	.78E-02	3.28E-0)1 -2.	.06E-	+00 6.2	25E-02	6.48E-02	2 1.90	0E-02	-1.43E+00
ODF		stratosph	n potentia neric ozoi	ne layer			1.41E-09		.96E-13	1.57E-	2 7.	7.23E-11		80E-11	3.30E-13	6.09	9E-14	-1.55E-10
AP	- *	Acidification potential of land and water		[kg S0	O ₂ -Eq.]	4.62E-0	2 4.	.65E-04	9.09E-0	5.	.67E-	02 1.9	7E-04	3.88E-04	5.6	8E-06	-5.98E-03	
EP	EP Eutrophication potential		[kg N-eq.]		2.17E-03		.29E-05	5.13E-0	5.13E-06 4.4		9.70E-06		2.74E-05 1.7		3E-07	-2.69E-04		
Smo	Smog Ground-level smog formation potential		[kg C	[kg O ₃ -eq.]		5.42E-01 9.57		2.06E-0	3 2.	2.40E-01		1.68E-03 7.98E-03		3 4.40	6E-05	-6.51E-02		
Resour	Resources Resources		[N	/J]	7.72E+00		54E-01 1.09E-02		2 7.	7.67E+00		25E-02	1.29E-01 8.2		8E-04	-1.57E+00		
RESU	OF TH	E: On	e pie	ece of	SARG	ENT	820	0 Mo	tise lo	ock								
Paran			Parar	Parameter		Unit	t A1	- A3	A4	Α	5	В	32	В6	C2		C4	D
PEI	RE	Renew	able prir energy	nary ene carrier	rgy as	[MJ]	2.13	E+01	-			-	-	-	-		-	-
PE	RM		wable pi	rimary er	٠,	[MJ] C		0.00E+00				-	-	-	-		-	-
PE	рт	resources as material utilization Total use of renewable prima		orimary	[MJ] 2.13E					2 8.63E-03 1								
	1 1	•	energy re	esources		[MJ	2.13	E+01	4.23E-	02 8.63	E-03	1.18	E+02 7	.06E-02	3.52E-0	02 5.8	39E-04	-2.86E+00
PEN		Non rene		esources rimary e				E+01 E+02		02 8.63		1.18	E+02 7	.06E-02 -	3.52E-0	5.8	39E-04 -	-2.86E+00 -
PEN	IRE	Non rene	ewable p energy ewable p	esources rimary e carrier	nergy as	[MJ]	1.10		: -			1.18	E+02 7	.06E-02 - -	3.52E-0	5.8	39E-04 - -	
	IRE	Non rene Non rene r Total	ewable p energy ewable p naterial use of n	esources rimary er carrier rimary er utilization on renev	nergy as nergy as n vable	[MJ]	1.10	E+02 E+00	-			-	-	-	3.52E-(- - 8.97E-(-	-
PEN	IRE IRM IRT	Non rene Non rene r Total prima	ewable p energy ewable p naterial u use of n ary energof secon	esources rimary er carrier rimary er utilization on renev gy resou dary mat	nergy as nergy as n vable rces	[MJ]	1.10 0.00 1.10	E+02 E+00 E+02	- - 1.08E+	-00 1.10	E-01	6.26	E+01 9	- - .13E-01	- - 8.97E-0	01 8.9	- - 94E-03	-
PEN	IRE IRM IRT	Non rene Non rene Total prima Use o	ewable p energy ewable p material u use of n ary energof secon f renewa	rimary er carrier rimary er utilization on renew gy resou dary mat ble secoels	nergy as nergy as n vable rces terial ndary	[MJ]	1.10 0.00 1.10 3.62	E+02 E+00 E+02 E+00	1.08E+	-00 1.10 -00 0.00	E-01	6.26I	E+01 9	- .13E-01	- 8.97E-0	01 8.9	- - 94E-03	- -2.07E+01
PEN PEN SI RS	IRM IRT M SF	Non rene Non rene Total prim Use o Use of n	ewable p energy ewable p naterial use of n ary ener- of secon f renewa fue on renev	esources rimary en carrier rimary en utilization on renev gy resou dary mat ble seco els wable se	nergy as nergy as nergy as vable rces terial ndary	[MJ] [MJ] [kg] [MJ]	1.10 0.00 1.10 3.62 0.00	E+02 E+02 E+00 E+00 E+00	1.08E+ 0.00E+ 0.00E+	-00 1.10 -00 0.00 -00 0.00 -00 0.00	E-01 = +00 =	6.26I 0.00I 0.00I	E+01 9 E+00 0 E+00 0	- - .13E-01 00E+00 00E+00	8.97E-(0.00E+) 0.00E+)	01 8.9 00 0.0 00 0.0 00 0.0	- - 94E-03 00E+00 00E+00	- -2.07E+01 0.00E+00 0.00E+00
PEN PEN SI RS	IRM IRM IRT M SF SF	Non rene Non rene Total prim. Use Use of Use of n	ewable p energy ewable p naterial u use of n ary energof secon f renewa fue on renev fue e of net	esources rimary et carrier rimary et utilization on renev gy resou dary mat ble seco els wable se els fresh wa	nergy as nergy as nergy as nergy as vable rces terial ndary condary	[MJ] [MJ] [MJ] [kg] [MJ]	1.10 0.00 1.10 3.62 0.00 0.00	E+02 E+02 E+02 E+00 E+00 E+00	1.08E+ 0.00E+ 0.00E+ 0.00E+	-00 1.10 -00 0.00 -00 0.00 -00 0.00 -00 0.00	E-01 = +00 = +00 = +00 = -04	6.26I 0.00I 0.00I 0.00I	E+01 9 E+00 0 E+00 0 E+00 0	- .13E-01 00E+00 00E+00 00E+00	8.97E-0 0.00E+1 0.00E+1 0.00E+1 2.49E-0	01 8.9 00 0.0 00 0.0 00 0.0 00 0.0	- 94E-03 00E+00 00E+00 00E+00	-2.07E+01 0.00E+00 0.00E+00 0.00E+00 -1.09E-02
PEN PEN SI RS	IRE IRM IRT M SF SF W JLTS	Non rene Non rene r Total prim. Use of Use of n Us OF TH	ewable p energy ewable p naterial u use of n ary energof secon f renewa fue on reneva fue e of net	esources rimary et carrier rimary et utilization on renev gy resou dary mat ble seco els wable se els fresh wa	nergy as nergy as nergy as nergy as vable rces terial ndary condary	[MJ] [MJ] [MJ] [kg] [MJ]	1.10 0.00 1.10 3.62 0.00 0.00	E+02 E+02 E+02 E+00 E+00 E+00	1.08E+ 0.00E+ 0.00E+ 0.00E+	-00 1.10 -00 0.00 -00 0.00 -00 0.00 -00 0.00	E-01 = +00 = +00 = +00 = -04	6.26I 0.00I 0.00I 0.00I	E+01 9 E+00 0 E+00 0 E+00 0	- .13E-01 00E+00 00E+00 00E+00	8.97E-0 0.00E+1 0.00E+1 0.00E+1 2.49E-0	01 8.9 00 0.0 00 0.0 00 0.0 00 0.0	- 94E-03 00E+00 00E+00 00E+00	-2.07E+01 0.00E+00 0.00E+00 0.00E+00 -1.09E-02
PEN PEN SI RS	IRE IRM IRT M SF SF W JLTS se lo	Non rene Non rene r Total prim. Use of Use of n Us OF TH	ewable p energy ewable p naterial use of n use of n ary energy of secon f renewa fue on renewa fue e of net	esources rimary et carrier rimary et utilization on renev gy resou dary mat ble seco els wable se els fresh wa	nergy as nergy as nergy as vable rces terial ndary condary	[MJ] [MJ] [MJ] [kg] [MJ]	1.10 0.00 1.10 3.62 0.00 0.00	E+02 E+02 E+00 E+00 E+00 E+00 FE+00	1.08E+ 0.00E+ 0.00E+ 0.00E+	-00 1.10 -00 0.00 -00 0.00 -00 0.00 -00 0.00	E-01 = +00 = +00 = +00 = -04	6.266 0.000 0.000 0.000 6.30	E+01 9 E+00 0 E+00 0 E+00 0	- .13E-01 00E+00 00E+00 00E+00	8.97E-0 0.00E+1 0.00E+1 0.00E+1 2.49E-0	01 8.9 00 0.0 00 0.0 00 0.0 05 4.6 RGEN	- 94E-03 00E+00 00E+00	-2.07E+01 0.00E+00 0.00E+00 0.00E+00 -1.09E-02
PEN SI RS NR FV Morti	IRM IRT M SF SF W JLTS se lo	Non rene Non rene Total prim. Use o Use of n Us OF TH	ewable penergy ewable penergy ewable penergy ewable penergy ewable penerger of second frenewa fue on renewature of net it.	esources rimary er carrier rimary er utilization on renev gy resou dary mat ble seco els wable se els fresh war a — OU rameter	nergy as ner	[MJ] [MJ] [MJ] [kg] [MJ] [MJ]	1.10 0.00 1.10 3.62 0.00 0.00 8.64 VS ANI	E+02 E+00 E+02 E+00 E+00 E+00 W. A1	1.08E+ 0.00E+ 0.00E+ 0.00E+ 2.98E- ASTE	-00 1.10 -00 0.00 -00 0.00 -00 0.00 -00 0.00 -00 0.48 -00 CATE(E-01	6.266 0.006 0.006 0.006 6.30	E+01 9 E+00 0 E+00 0 E+00 0 E+00 0 E-02 3 E-02 3	- - - - - - - - - - - - - - - - - - -	8.97E-(0.00E+) 0.00E+) 0.00E+) 2.49E-(of SAF)	01 8.9 00 0.0 00 0.0 00 0.0 05 4.6 2 2	- - - - - - - - - - - - - - - - - - -	
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